

Project: Brinell hardness testing autumn/winter 2021

Hardness tested cylinder heads			
OK	Yellow	NOK	Total
11635	3975	23	15633

Sorted cylinder heads + delivered to Scania			
OK	Yellow	Bad acc. to date/hardness test	Totalt
11635	3975	1657	17267

Danas Plåt & Smide has worked with the Brinell hardness testing of the cylinder heads between 26/10 and 6/12 with a high end hardness testing machine from Struers, the Duramin-600 M3 with 10 mm indenter and 3000 kgf according to specification received from Scania/WHB Automotive S.A.



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